

Polishing Robot System

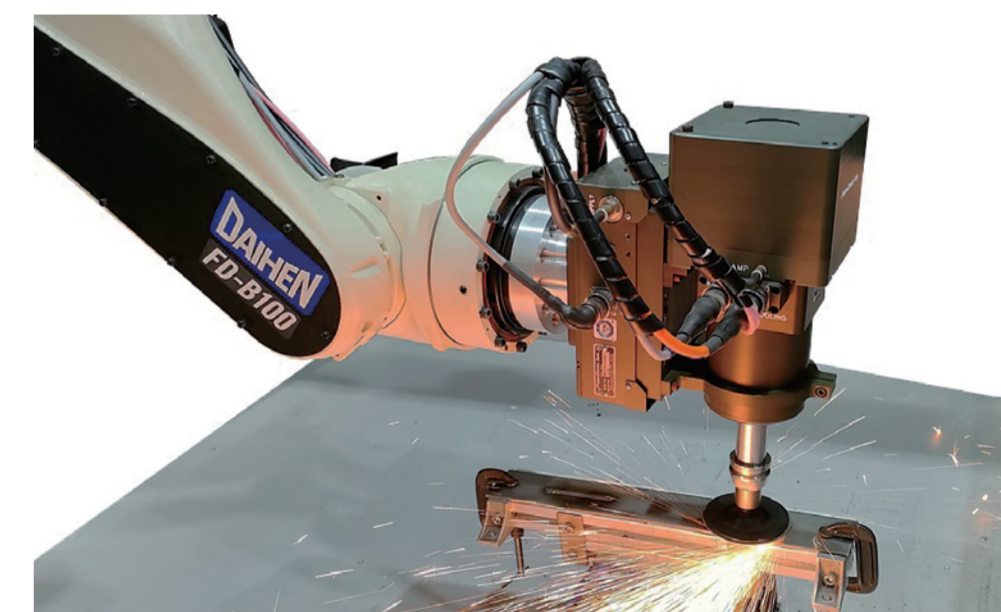
Problems at the polishing work site

- Lack of manpower without fixing young workers
- The finish changes depending on the worker and the quality is unstable



Grinding robot contributes to productivity improvement

- Load control provides a stable finish with uniform polishing marks
- Automation from roughing to finishing with a single robot

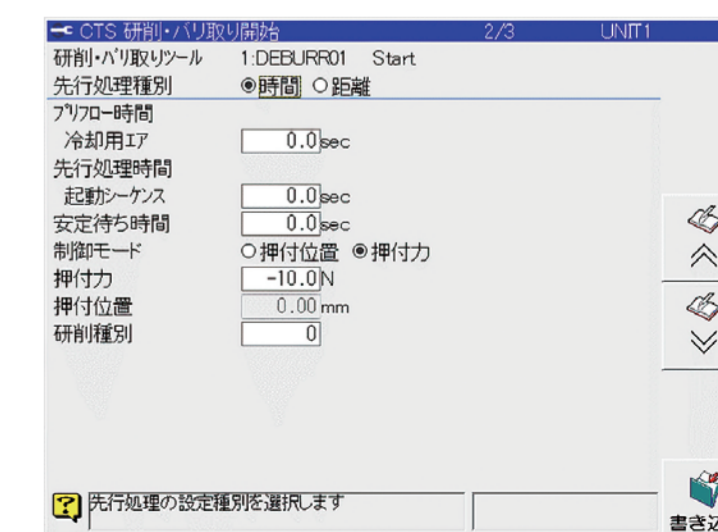


Equipped with dedicated command for grinding and polishing

- Simple input of machining conditions from the teach pendant with numerical values (pressing force, spindle rotation speed, etc.)

	200 cm/m	LIN	A8P T1	
3	100 %	JOINT	A8P T1	
4	CTS[C1, OFF, 12000r/min, FWD, 100cm/m, 00, 00, -]			
5	200 cm/m	LIN	A8 T1	
6	SHIFTR[1, 1, R1, 10000]			FN52; シフト
7	200 cm/m	LIN	A8 T1	
8	200 cm/m	LIN	A8 T1	
9	SHIFTR[0, 1, R1, 10000]			FN52; シフト
10	200 cm/m	LIN	A8P T1	
11	CTE[C1, OFF, 0.0sec, 0.0sec]			
12	100 %	JOINT	A8 T1	
13	5.0 %	JOINT	A8 T1	

Teaching screen



Grinding condition setting

Polishing Robot System

Uniform finish with slope control

- Push force and rotational speed can be changed gradually
- Adjustable and uniform polishing according to bead shape

Shorten teaching time with pattern operation function

- Teach how to move a grinder in a zigzag or circular arc
- Simple teaching by simply setting the stitch width and pattern operation

Automatic generation of multiple paths for planes and curved surfaces

- Multiple paths are automatically generated by only teaching the outline and specifying the pitch.
- Can reduce teaching time for grinding flat surfaces

